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Enjoy the game 😊



# Carbon Cascadia The Card Game



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Instructions →



Climate change is already underway and CO<sub>2</sub> emissions are still rising. In addition to rapid emission reductions, international climate scientists see an urgent need for CO<sub>2</sub> removal (CDR) to avert the worst. Farmers, regulators, civil society actors, foresters, bioenergy producers, biochar start-ups, CO<sub>2</sub> storage operators and many others need to work together to establish the most effective, cost-efficient, enduring and sustainable processes possible to remove CO<sub>2</sub> from the atmosphere. Only with joint efforts will they be able to achieve biomass-based CDR cascades, i.e. linking several biomass flows and CO<sub>2</sub> removal methods. The players cooperatively search for the best cascades.

## Your task

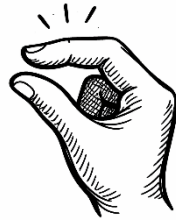
## Moderation



## Moderation

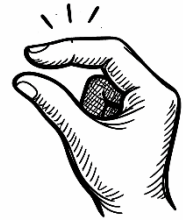


Time to take a tiny  
step back.



*This card is a gentle signal that someone needs a bit more room in the conversation. It's friendly feedback, not criticism — thank you for pausing and listening.*

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## Forest Management

### Forest Management

These are measures affecting the forest with an influence on its CO<sub>2</sub> storage potential. They may involve the decommissioning of forest areas, the expansion of forest areas or afforestation measures.



### Afforestation Beech

Supplies  
biomass

Stores  
CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 3,8 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	60-70 €
Storage permanence	<100 years

Special properties:  
Full removal potential only from the age of 30

### Forest Management

#### Afforestation with beech

The reforestation of beech-dominated, adaptable and resilient mixed forests as carbon sinks on areas previously not used for forestry (e.g. agricultural land) is carried out by planting seedlings. This allows carbon to be sequestered in the long term.



### Afforestation Douglas fir

Supplies  
biomass

Stores  
CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 9,6 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	8-9 €
Storage permanence	<100 Jahre

Special properties:  
Full removal potential only from the age of 20

### Forest Management

#### Afforestation with Douglas fir

The afforestation of Douglas fir-dominated, adaptable and resilient mixed forests as carbon sinks on areas previously not used for forestry (e.g. agricultural land) is carried out by planting seedlings. This allows carbon to be sequestered in the long term.



Supplies biomass

### Afforestation Oak

Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 1,1 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	118-120 €
Storage permanence	<100 years

Special properties:  
Full removal potential only from the age of 30

### Forest Management

#### Afforestation with oak

The afforestation of oak-dominated, adaptable and resilient mixed forests as carbon sinks on areas previously not used for forestry (e.g. agricultural land) is carried out by planting seedlings. This allows carbon to be sequestered in the long term.



Stores CO<sub>2</sub>

### Decommissioning (beech)

CO <sub>2</sub> removal potential (per ha and year)	≈ 14-16 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	0 € <small>(No investments)</small>
Storage permanence	>100 years

Special properties: Full removal potential only from the age of 30



Supplies biomass

### Afforestation Pine

Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 4,8 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	17-20 €
Storage permanence	<100 Jahre

Special properties:  
Full removal potential only from the age of 20

### Forest Management

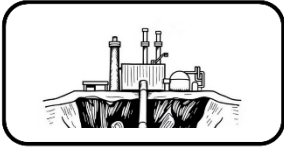
#### Afforestation with pine

The afforestation of pine-dominated, adaptable and resilient mixed forests as carbon sinks on areas previously not used for forestry (e.g. agricultural land) is carried out by planting seedlings. This allows carbon to be sequestered in the long term.

### Forest Management

#### Permanent decommissioning (example beech)

The concept envisages the permanent abandonment of the management of old beech forests. Germany has an abundance of beech forests, about half of which are 100 years old and older. Due to their growth characteristics, they are able to accumulate high carbon stocks and store them beyond the usual rotation periods.



### CO<sub>2</sub> storage (geological)

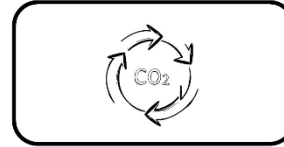


CO <sub>2</sub> storage capacity in Germany	≈ 2,3-12,8 Gt
Europe	≈ 200 Gt
CCS costs (per tonne CO <sub>2</sub> )	20-70 €
Storage permanence	>1000

Special features: Requires additional infrastructure for transport of CO<sub>2</sub>

### Storage of CO<sub>2</sub> in geological formations

Captured CO<sub>2</sub> can be permanently stored in various geological formations (e.g. saline aquifers, former natural gas fields) at depths of more than 800 metres. The CO<sub>2</sub> to be stored can come from various sources. The information on costs focuses on CO<sub>2</sub> from biomass-utilising energy production processes (including biogas production, biomethane production) and includes capture, transport and storage.



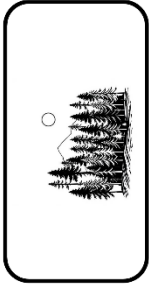
### CO<sub>2</sub> utilisation

CO <sub>2</sub> -Potential (per t and year)	Context-dependent
Costs (per tonne of CO <sub>2</sub> )	Context-dependent
Storage permanence	Context-dependent

Special features: Requires additional infrastructure for transport of CO<sub>2</sub>

### CO<sub>2</sub> utilisation

The captured CO<sub>2</sub> can be used in various applications, such as the production of fuels, chemicals, building materials or even agriculture. CCU helps to reduce CO<sub>2</sub> emissions while optimising the use of resources by using carbon as a raw material instead of treating it as a waste product. Unlike geological storage, the permanence of storage can only be determined on a context-specific basis.



### Forest area expansion

CO <sub>2</sub> removal potential (per ha and year)	context-dependent	Storage permanence	>100 years
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	context-dependent		

The concept aims to allow a change in land use on previously unforested areas in Germany. Consciously allowing and controlling natural succession in the form of predominantly natural seeding enables long-term CO<sub>2</sub> enrichment in trees and soils.

### Forest Management

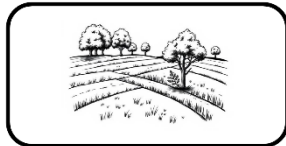
#### Expansion of forest area (succession)



## Agriculture and soils

### Agriculture and soils

These are agricultural measures that have an impact on the CO<sub>2</sub> storage potential of the soil. These include no-till farming, conversion to permanent grassland, year-round soil cover, the use of organic fertilisers and agroforestry systems.



Supplies biomass

### Agroforestry

Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 5-20,8 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	125-1144 €
Storage permanence	<100 years

Special properties: Long-term carbon storage ensured by woody plants

### Agriculture and soils

#### Agroforestry

Agroforestry systems are land utilisation systems in which woody plants (trees, hedges, shrubs) are combined with agricultural land. This combination ensures greater carbon accumulation in the soil. The area under the trees can either be used for horticulture and arable farming or as pasture.



Supplies biomass

### Year-round ground cover

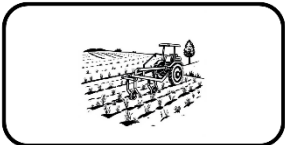
Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 1,2 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	30-66 €
Storage permanence	Uncertain

### Agriculture and soils

#### Year-round ground cover

With the year-round ground cover method, the arable land is covered with plants all year round, which leads to an increase in carbon input and carbon storage in the soil and avoids fallow arable land.



Supplies biomass

**No-till**

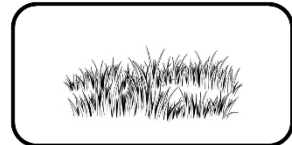
Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 2,1 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	52-115 €
Storage permanence	Uncertain

**Agriculture and soils**

**No-till**

With direct sowing, the crops are sown and harvested at the same time using a direct sowing machine. This reduces tillage and limits soil erosion. Furthermore, the organic carbon stored in the soil is protected and additional carbon is introduced into the soil through the permanent soil cover by the crops and their roots.



Supplies biomass

**Permanent grassland**

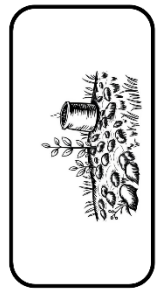
Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 3,1 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	77-170 €
Storage permanence	Uncertain

**Agriculture and soils**

**Conversion to permanent grassland**

The conversion of arable land into permanent grassland increases the potential for carbon storage in the soil due to the year-round plant cover and the greatly reduced tillage. The resulting sequestration of carbon in the soil by permanent grassland thus has a CO<sub>2</sub>-reducing effect.



Stores CO<sub>2</sub>

**Organic fertiliser/compost**

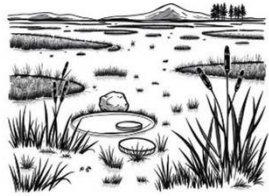
Uses biomass

CO <sub>2</sub> removal potential (per ha and year)	≈ 0,8 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	20-44 €
Storage permanence	Uncertain

By adding organic fertiliser and compost to the soil, the carbon content in the soil is increased by the applied material itself and the physical soil properties and nutrient availability are also improved. Soil improvement increases plant productivity, which in turn increases carbon accumulation in the soil by the plants.

**Organic fertiliser/compost**

**Agriculture and soils**



## Rewetting

### Rewetting of peatlands

The rewetting of peatlands refers to the restoration of a stable groundwater table at the surface. Rewetting drained peatlands can immediately reduce or stop the net CO<sub>2</sub> loss and can also lead to a new CO<sub>2</sub> fixation in the litter layer and in the peat. As long as the peatland remains wet, carbon is permanently fixed.



### Decommissioning of the peatland area

Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 1-8 t
CO <sub>2</sub> removal costs (per hectare and year)	1000-17000 € <small>(Construction, investment costs)</small>
Storage permanence	as long as moor remains wet

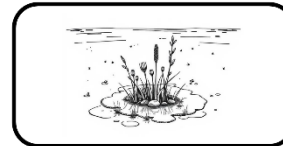
Special characteristics: High GHG avoidance potential (27-36 tonnes of CO<sub>2</sub> per ha and year)

### Rewetting of peatlands

#### Decommissioning of rewetted peatlands

Rewetted moors are no longer utilised. The water level is kept stable so that the moor remains permanently wet in order to ensure permanent storage.

Cost reduction to 100-1600€ per ha and year for care, maintenance and upkeep.



Supplies biomass

### Paludiculture

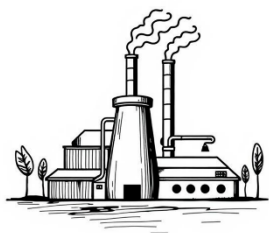
Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 4 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	6000-34000 € <small>(Construction, investment costs)</small>
Storage permanence	as long as moor remains wet
Special characteristics: High GHG avoidance potential (27-36 tonnes of CO <sub>2</sub> per ha and year)	

### Rewetting of peatlands

#### Paludiculture

Paludiculture is a productive land use on wet and rewetted peatlands. Paludiculture includes any kind of biomass utilisation, from harvesting spontaneous vegetation on semi-natural sites to newly established crops on rewetted sites, under conditions that preserve the peat body or even favour new peat accumulation. Running costs: 1200-1700€ per hectare and year



## Bioenergy

### Bioenergy

Bioenergy is obtained from organic materials such as plants or waste. In biogas production, organic material is fermented to produce biogas for energy generation. Biomethane is processed biogas that serves as a substitute for natural gas. Biomass gasification converts biomass into a combustible gas. An important process for CO<sub>2</sub> capture is BECCS, in which biomass is used to generate energy and the CO<sub>2</sub> released is stored long-term.



Uses biomass

### Biogas production

CO <sub>2</sub> -Potential (per t and year)	≈ 3200 t <small>(in model plant)</small>
Costs (per tonne of CO <sub>2</sub> )	139-313 €
Storage permanence	Dependent on CO <sub>2</sub> re-utilisation

Special features: Requires additional infrastructure for transport of CO<sub>2</sub>

### Bioenergy

#### Biogas production

Biomass is fermented in biogas plants, producing a gas mixture of CO<sub>2</sub> and methane, known as biogas.

Example calculation model plant:

- Mixed biomass substrate consisting of 50 % cattle slurry, 20 % solid cattle manure and 30 % wheat straw
- approx. 15,000 tonnes of substrate per year
- 500 kW<sub>el</sub> installed capacity
- 8000 full load hours per year
- 235 m<sup>3</sup> raw biogas per hour with 47 % CO<sub>2</sub>



Uses biomass

### Biomass gasification

CO <sub>2</sub> -Potential (per t and year)	≈ 60.000 t <small>(in model plant)</small>
Costs (per tonne of CO <sub>2</sub> )	27-365 €
Storage permanence	Dependent on CO <sub>2</sub> re-utilisation

Special features: Requires additional infrastructure for transport of CO<sub>2</sub>

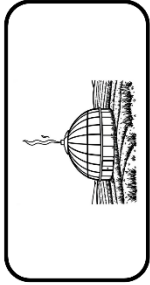
### Bioenergy

#### Biomass gasification

In wood gasification, lignocellulosic biomass is converted into synthesis gas at high temperatures, which is then converted into biofuels via Fischer-Tropsch synthesis.

Example calculation model plant:

- 100 MW<sub>th</sub> installed capacity
- Approx. 160,000 tonnes of wood chips (beech wood) per year
- Approx. 3,000 full load hours per year
- Approx. 48,000 tonnes of biofuel per year



### Biomethane

CO <sub>2</sub> -Potential (per t and year)	≈ 6500 t <small>(in model plant)</small>
Costs (per tonne of CO <sub>2</sub> )	79-153 €
Storage permanence	Dependent on CO <sub>2</sub> re-utilisation

Special features: Requires additional infrastructure for transporting CO<sub>2</sub>

### Bioenergy

#### Biogas upgrading to biomethane

Biogas consists mainly of methane and CO<sub>2</sub>. The two gases are separated in biogas upgrading plants. The biomethane obtained in this way can be fed into the natural gas grid.

Example calculation model plant:

- 2 500 kWel installed capacity
- approx. 8 400 full load hours per year
- approx. 1 000 m<sup>3</sup> raw biogas per hour (40 % CO<sub>2</sub>)



### Paludi biomass

CO <sub>2</sub> -Potential (per t and year)	≈ 900-1400 t <small>(in model plant)</small>
Costs (per tonne of CO <sub>2</sub> )	80-263 €
Storage permanence	Dependent on CO <sub>2</sub> re-utilisation

Special features: Requires additional infrastructure for transport of CO<sub>2</sub>

### Bioenergy

#### Combustion of biomass from paludiculture

The biomass from paludiculture, the cultivation of wet and rewetted moors, can be utilised for material and/or energy purposes. As the calorific value of paludi biomass is comparable to that of wood, the substrates are suitable for use in heating plants.

Example calculation model plant:

- 800 kWel installed capacity
- approx. 5 000 full load hours per year
- approx. 800 - 1,200 tonnes of substrate per year (sedges, rushes, reeds, etc.)



### Wood biomass

CO <sub>2</sub> -Potential (per t and year)	≈ 2.99 t <small>(in model plant)</small>
Costs (per tonne of CO <sub>2</sub> )	80-263 €
Storage permanence	Dependent on CO <sub>2</sub> re-utilisation

Special features: Requires additional infrastructure for transport of CO<sub>2</sub>

### Bioenergy

#### Combustion of woody biomass

Power plants for generating electricity and heat can be converted from fossil fuels to wood pellets. Wood waste, other lignocellulosic waste and primary wood can be used as starting materials for the pellets.

Example calculation model plant:

- 500 MWel installed capacity
- approx. 7 500 full load hours per year
- approx. 2.56 million tonnes of substrate per year

## Biochar production Pyrolysis



Stores CO<sub>2</sub>

Uses biomass

Pyrolysis is a process where biomass is heated without oxygen. This turns the material into biochar, gases, and oils. Biochar is very stable and can store CO<sub>2</sub> for a long time.

### Pyrolysis Biochar production



Uses biomass

### Biochar Agriculture

Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	≈ 0,87 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	21-47€
Storage permanence	>100

Special properties: The degradation rate of coal in the ground is 0.3% per year

### Biochar in agriculture

Biochar is a material obtained by pyrolysis of plant biomass that is applied to agricultural soils. The addition of biochar/vegetable charcoal to the soil as a so-called "pyrogenic carbon fertiliser" ensures long-term carbon storage by the charcoal itself and an improvement in soil conditions, which can lead to higher carbon accumulation in the soil through increased plant growth.



Uses biomass

### Biochar Building materials

Stores CO<sub>2</sub>

CO <sub>2</sub> removal potential (per ha and year)	91,6 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	150 €
Storage permanence	>100

### Biochar in building materials

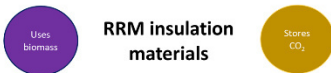
Biochar is a material obtained by pyrolysis of plant biomass that can be used in building materials (e.g. biochar concrete, green roofs).



## Long-lasting biomass materials

### Long-lasting biomass materials

The use of durable biomass materials in the construction sector can store CO<sub>2</sub> in the long term. Possible areas of application include wood-based materials (timber frame constructions, solid wood constructions, timber frame constructions and hybrid wood constructions) and insulating materials made from renewable raw materials.



### RRM insulation materials

CO <sub>2</sub> removal potential (per residential complex, one-off)	≈ 6,5 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	0-300 €
Storage permanence	>100

### Long-lasting biomass materials

#### Renewable raw materials-insulation materials

Increasing energy-efficient refurbishment of existing buildings with carbon-storing insulation materials made from renewable raw materials. Increasing the proportion of CO<sub>2</sub> sinks in the thermal building envelope through refurbishment measures for insulating materials in wall and roof insulation in existing and future building stock. This includes all forms of insulation: board insulation/blown-in, loose-fill and tamped insulation, mat/bale insulation.



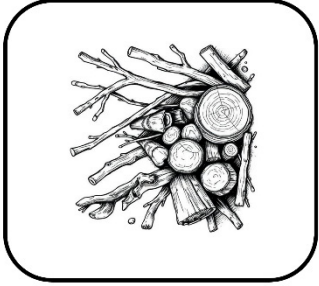
### Wood materials

CO <sub>2</sub> removal potential (per residential complex, one-off)	≈ 2120 t
CO <sub>2</sub> removal costs (per tonne of CO <sub>2</sub> )	0-320 €
Storage permanence	>100

### Long-lasting biomass materials Wood-based materials

The concept considers a residential complex with multi-storey apartment blocks built in timber construction. The new construction of timber buildings is expected to result in an average carbon storage of 212 kg CO<sub>2</sub>-equivalent/m<sup>2</sup> gross floor area. The construction types of timber buildings include in particular timber frame constructions, solid timber constructions, timber frame constructions and hybrid timber constructions.

## Residual materials



Supplies biomass

## Residual materials

Residual materials from forestry, agriculture, construction, or paludiculture can be used as biomass in various processes that remove CO<sub>2</sub>. Residual materials for CDR can come from many places: wood leftovers from forests and construction, plant cuttings from wetland crops, and crop residues like straw or prunings from farms. These materials can be turned into biomass for carbon-removal processes.

## Residual materials



Supplies biomass

## Residual materials

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## Residual materials

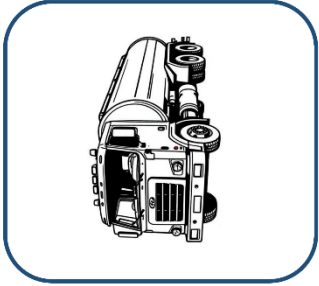


Supplies biomass

## Residual materials

Residual materials from forestry, agriculture, construction, or paludiculture can be used as biomass in various processes that remove CO<sub>2</sub>. Residual materials for CDR can come from many places: wood leftovers from forests and construction, plant cuttings from wetland crops, and crop residues like straw or prunings from farms. These materials can be turned into biomass for carbon-removal processes.

**Transport**



**Tanker Truck**

**Transport of CO<sub>2</sub> by tanker truck**

Captured CO<sub>2</sub> can be compressed into liquid form and moved by tanker trucks to storage or utilization sites. This allows transport even where pipelines are not available. The main environmental impacts come from diesel use, which causes CO<sub>2</sub> and air-pollutant emissions, and from the energy needed to keep the CO<sub>2</sub> at high pressure. Transport distances should be kept short to minimize these effects.

**Transport**

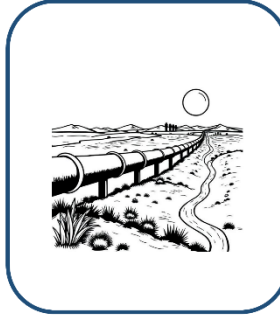


**Truck**

**Transport of biomass by truck**

Biomass can be collected and delivered to processing sites using standard trucks. This method is flexible and suitable for short to medium distances. However, truck transport creates emissions from fuel use, adds traffic, and can generate dust or noise. Using local biomass and optimizing routes can reduce environmental impacts.

**Transport**



**Pipeline**

**Transport of CO<sub>2</sub> by pipeline**

Pipelines can move large volumes of compressed CO<sub>2</sub> efficiently and with relatively low operational emissions. They are suitable for continuous, long-term transport to storage sites. Building pipelines, however, requires land use, construction energy, and careful safety management to avoid leaks. Once operating, pipelines generally have lower environmental impacts compared to truck transport.

